

Date: Friday, 13/02/2009 1:02:35 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 45794
 Estimate Number : 13202
 P.O. Number :
 This Issue : 13/02/2009 S.O. No. :
 Prsht Rev. : NC Drawing Number : D3759 REV A
 First Issue : / / Type : MACHINED PARTS Project Number : N/A
 Previous Run : 44717 Drawing Revision : A
 Material :
 Written By : Due Date : 20/02/2009 Qty: 40 Um: Each
 Checked & Approved By : JUD 09-02-13
 Comment : Est Rev:A 08-03-04 new issue DD verified by: LL

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304R0375 304 ROUND BAR 0.375



Comment: Qty.: 0.0656 f(s)/Unit Total : 2.6250 f(s)

Material: AISI 304 Round Bar Ø0.375"

(M304R0.375)

Batch: M11047-2

SA 09/02/16

(52)

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

Turn per Folio FA727 and Dwg D3759

Deburr

SA 09/02/15

(52)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 09/02/15

(52)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

SA 09/02/17 (52)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Steve

9/2/16

SA

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 13/02/2009 1:02:35 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 45794

Part Number: D37591

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/18 DJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-02-18

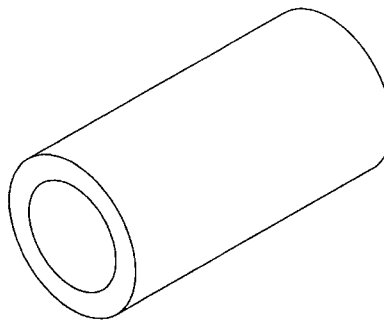
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3759-1 BUSHING

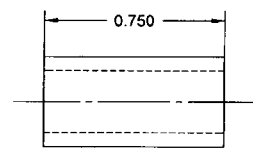
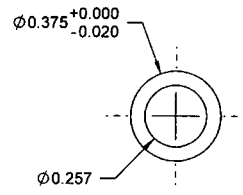
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SUBJECT TO AMENDMENT
WARRANT NUMBER
NO. AS794
NOTES:

NOTES:

- NOTES:
- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.01 lbs

1980. 7. 14

A	NEW ISSUE		AJS	08.03.03
REV.		DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3759 TITLE BUSHING COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		
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DE APPR.	#			NTS
DATE	08.03.03			



D3759-1 BUSHING

RELEASED
11-03-17

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NO. 45794

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DE APPR.	ME	DATE 08.03.03	
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